

General information

Public comment period begins: July 24, 2026**Public comment period ends:** August 24, 2026**Current permit issued:** September 3, 2025**Current permit expiration date:** September 3, 2030**Name and address of Permittee:**acpi Wood Products LLC
180 Industrial Blvd
Waconia, MN 55387-1736**Facility name and location:**acpi Wood Products LLC
180 Industrial Blvd
Waconia, MN 55387-1736
Carver County**MPCA contact person:**Megumi Muramoto-Mathieu
Industrial Division
Minnesota Pollution Control Agency
520 Lafayette Rd
St. Paul, MN 55155
Phone: 651-757-2388
Email: megumi.muramoto-
mathieu@state.mn.usFile manager phone: 651-757-2728 or
844-828-0942

A draft permit and supporting documentation are available for review on the MPCA Public Notices webpage at <https://www.pca.state.mn.us/get-engaged/public-comments>. Additional materials relating to the issuance of this permit are available for inspection by appointment at any MPCA office (<https://www.pca.state.mn.us/about-mpca/contact-us>) between the hours of 8:00 a.m. and 4:30 p.m., Monday through Friday. The MPCA will mail or email a copy of the draft permit upon request. Comments, petitions, and other requests must be received at the MPCA in writing on or before the public comment period end date and U.S. Mail comments must be received by 4:30 p.m.

Description of acpi Wood Products LLC Major Amendment

The applicant, acpi Wood Products LLC, is a manufacturer of finished kitchen cabinets. The Facility operations include assembly and finishing kitchen cabinet pieces purchased from outside sources or manufactured at the site based on customer design specifications. The cabinet pieces manufactured on site are refined from stock lumber by sawing, milling, and sanding to fit in the cabinets being assembled. The cabinet components are then loaded on a conveyer system which carries them through different stages of surface coating operations. The coatings applied are stains, lacquers and sealers. The product is then allowed to fan or oven dry followed by assembly, packaging, storage, and shipping.

The main pollutants emitted by these operations are volatile organic compounds, hazardous air pollutants, and particulate matter from coating as well as particulate matter from the wood working operations. There are also a number of heaters and a boiler that burn natural gas. The paint booths have panel filters and the wood working operations have fabric filters for controlling particulate matter.

This permit action incorporates one notice of compliance for April 16, 2025, PM₁₀ performance test pursuant to permit 01900022-104 to revise the pressure drop requirement for an existing fabric filter.

The preliminary determination to modify this Air permit is tentative.

The permit action is for modification and operation of the facility. The permit action is a major amendment for a mandatory permit reopening; therefore, the draft permit has been placed on public notice. Pursuant to Minn. R. 7007.1600, subp. 3, only the portions of the permit that are being amended are open for public comment or consideration at a meeting or hearing. Comments on other portions of the permit will not be considered by the MPCA when making the decision on whether to issue the permit.

A summary of the Potential to Emit (PTE) in tons per year is as follows:

Pollutant	PM	PM ₁₀	PM _{2.5}	SO ₂	NO _x	VOCs	CO	CO ₂ e	Total HAP
Total Facility PTE	58.4	58.4	56.2	0.09	15.3	465	12.8	18,451	465

PM = Particulate Matter

PM₁₀ = PM, 10 microns and smaller

PM_{2.5} = PM, 2.5 microns and smaller

NO_x = Nitrogen Oxides

CO = Carbon Monoxide

SO₂ = Sulfur Dioxide

VOCs = Volatile Organic Compounds

CO_{2e} = Carbon Dioxide Equivalents as defined in Minn. R. 7007.0100

[HAP = Hazardous Air Pollutant -- if used and not defined above]

The Permittee is not required to submit a pollution prevention progress report pursuant to Minn. Stat. § 115D.08.

Procedure for public participation

As stated in Minn. R. chs. 7000 and 7001, there are three formal procedures for public participation in the MPCA's consideration of this matter. Interested persons may:

- 1) Submit written comments on the draft permit.
- 2) Petition the MPCA to hold a public informational meeting.
- 3) Petition the MPCA to hold a contested case hearing.

Submitting written comments

Comments may be submitted:

- 1) Online at <https://mpca.commentinput.com/comment/search>; or
- 2) By U.S. postal mail to the following address:
Megumi Muramoto-Mathieu
Minnesota Pollution Control Agency
520 Lafayette Rd
St. Paul, MN 55155

Submitted comments or petitions must state:

- 1) Your interest in the permit application or the draft permit.
- 2) The action you wish the MPCA to take, including specific references to the section of the draft permit you believe should be changed.
- 3) The reasons supporting your position, stated with sufficient specificity as to allow the MPCA to investigate the merits of the position.

Public informational meeting

A public informational meeting is an informal meeting during which interested persons can ask questions concerning the proposed facility. MPCA staff will be present to provide information. If an interested person would like the MPCA to hold a public informational meeting, the person should include all information identified above and in addition include a statement of the reasons the person desires the MPCA to hold a public informational meeting and the issues that the person would like the agency to address at the public informational meeting.

Contested Case Hearing

A contested case hearing is a formal proceeding before an administrative law judge empowered to advise the MPCA regarding issues of fact. As described in Minn. R. 7000.1800, persons who submit petitions for a contested case hearing must also state the issues they propose to address in a contested case hearing, the specific relief requested or resolution of the matter, and the reasons (which may be in the form of proposed findings) supporting an MPCA decision to hold a contested case hearing. Failure to comply with these rules exactly may result in a denial of the request. To the extent known, the petitioner may also submit a list of prospective witnesses to be called at a hearing, a proposed list of publications, references, or studies to be introduced at a hearing and the approximate time required for the petitioner to present the matter at a hearing. The decision whether to hold a contested case hearing will be made under Minn. R. 7000.1900.